

Work Order ID 129075

Tuesday, February 24, 2015 8:16:22 AM

D350-591-312
B129075
RBT-B

129075

Page 1

Item ID: D350-591-312

Revision ID:

Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015 Start Qty: 10.00

Required Date: 1/28/2015 Req'd Qty: 10.00

Reference:

Approvals: Process Plan: MJS

QC:

Date: 1502-24

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3272

Rev B

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and type labels as per PPP D350-591-312 CHIG001

MJS 1503-16

10X

DAS
28
9-89

MAR 17 2015

10

110

Large Fab

0.00

110

Large Fab

Memo

0.00

Large Fab

1-Bevel end for welding FWD ONLY

2-Weld Support using Jig DT10115, weld Fwd End Plate as per QSI 004 & Dwg D3272

A/R Aluminum Rod 128956

3-Grind End Plate flush

10

FEB 18 2015

DAS
24
9-89

Work Order ID 129075

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Page 2

Item ID: D350-591-312

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 1/28/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC9- Inspect visual per QSI004- Fusion Welds

0.00

120

QC

Memo

0.00

Quality Control

DAS
43
9-89

FEB 23 2015

10x

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

Quality Control

DAS
43
9-89

FEB 23 2015

10x

140

Chemical Conversion Coat per QSI005 4.1

0.00

140

HandFinish

Memo

0.00

Hand Finishing

① SAA 15/02/24

⑨ CC 15-3-2

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Item ID: D350-591-312

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015 Start Qty: 10.00 ***10***

Cust Item ID:

Required Date: 1/28/2015 Req'd Qty: 10.00 ***10***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC7-Inspect Chemical Conversion Coat	0.00							
150						10			EB
QC	Memo	0.00							15-02-24
Quality Control									
180		0.00							
180	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1-Assemble Leg Assembly as per Dwg D3272.								
	2-Leave one rivet out until welding is complete.								
	3-Bevel Aft end for welding								
	4-Inspect for foreign object as per QSI 024								
	5-Weld Aft End Plate as per QSI 004 & Dwg D3272 A/RAluminum Rod								
	6-Grind End Plate flush								
	7-Install last rivet as per Dwg.								

SAD 15/02/24

10

CC 15-3-3

B128956

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Item ID: D350-591-312

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Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 1/28/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC10- Inspect visual per QSI004- ground welds	0.00							
190									DAS
QC	Memo	0.00							24
Quality Control									9-89
200	QC5- Inspect part completeness to step on W/O	0.00							
200									DAS
QC	Memo	0.00							24
Quality Control									9-89
210	Chemical Conversion Coat per QSI005 4.1	0.00							
210									
HandFinish	Memo	0.00							
Hand Finishing									

10 MAR 04 2015

10 MAR 04 2015

10X 04/5/3/5

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Item ID: D350-591-312

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 1/28/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220 *220* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum <i>m 129808</i> Memo START TIME: <u>1:35</u> OVEN TEMPERATURE: <u>320°</u> FINISH TIME: <u>2:05</u>	0.00 0.00				10	15-3-10		DAS 34 9-89
230 *230* HandFinish Hand Finishing	Wing Walk as per dwg QSI005 4.4 Batch <u>M131659</u> Memo	0.00							10RM d i ll 15/03/16
240 *240* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00							(10) DAS 38 9-89 MAR 12 2015

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Item ID: D350-591-312

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 1/28/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250	Pick Kit	0.00							
250									
Packaging	Memo	0.00							DAS 6 9-89
Packaging									MAR 14 2015
260	QC4- 100% Inspect kits for completeness	0.00							DAS 28 9-89
260									
QC	Memo	0.00							10X DAS 28 9-89
Quality Control									MAR 17 2015
270	Packaging	0.00							
270									
Packaging	Memo	0.00							(0) MAR 19 2015
Packaging	Identify and pack for shipping as per PPPD350-591-312								DAS 03 9-89
	Location: <u> </u>								

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Item ID: D350-591-312

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 1/28/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

280

QC21- Final Inspection - Work Order Release

0.00

280

QC

Memo

0.00

Quality Control

MLJ

15-03-20

 15-3-20

Picklist Print

Tuesday, February 24, 2015 8:16:27 AM

Page 1

Work Order ID: 129075

129075

Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step™ RH - High Gear. Long Step. Aerazur Float Compatible

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP Rev:A04.03.22New issue KJ/RF

IPP Rev:B 07-06-09 Added D3572-1 JLM

IPP Rev:C 08-04-02 ECN1163 DD verified by:EC

IPP Rev:D 08-04-08 ECN1164 DD verified by:cC IPP Rev:D

fixe route seq in bom DD 10.04.28 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3272-1		Manufactured	No			110	Each	5.0000	1	10		FEB 18 2015	DAS 24 9-89
D3272-1									**				
Step													

Location

Loc Qty

Loc Code

WA003

5

128111

5

D3067-1

Manufactured No

110

Each

84.0000

1

10

DAS
24
9-89

D3067-1

End Plate

**

FEB 18 2015

Location

Loc Qty

Loc Code

WA003

84

117776

1

119290

83

D3219-1

Manufactured No

110

Each

83.0000

2

20

DAS
24
9-89

D3219-1

Plate

**

FEB 18 2015

Location

Loc Qty

Loc Code

WA003

83

128379

35

129077

48

B115339 → 7
B128379 → 13

Picklist Print

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Work Order ID: 129075

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Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 10.00

Required Qty: 10.00

D3066-1 Manufactured No

180 Each 85.0000 2 20

D3066-1

Spacer

**

Location	Loc Qty	Loc Code
WA003	85	
125436	2	
128525	31	
129078	52	

18x CC 15-3-3
2 SMO 15/02/24

MS20600-AD4W4 Purchased No

180 Each 1.316.000 16 160

MS20600-AD4W4

Rivets

**

Location	Loc Qty	Loc Code
CCK004	800	
M131624	800	
ST309	516	
M128899	516	

160 → SMO 15/02/24
→ CC 15-3-2

D3065-041 Manufactured No

180 Each 8.0000 1 10

D3065-041

Step Leg Assembly

**

Location	Loc Qty	Loc Code
WA003	8	
127814	8	

8x CC 15-3-2
B127814
B128423 2x → SMO 15/02/24

D3067-1 Manufactured No

180 Each 84.0000 1 10

D3067-1

End Plate

**

Location	Loc Qty	Loc Code
WA003	84	
117776	1	
119290	83	

10x CC 15-3-3

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Work Order ID: 129075

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Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 10.00

Required Qty: 10.00

AN3-35A

Purchased

No

250

Each

110.0000

2

20

**

10 *AN3-35A*

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

10

122800

10

ST348

100

m131624

100

20

D3235-1

Manufactured

No

250

Each

112.0000

2

20

**

10 *D3235-1*

Mounting Lug

DAS
28
9-89

Location

Loc Qty

Loc Code

ST522

15

108670

13

116385

2

ST539A

97

116383

97

20

D3278-041

Manufactured

No

250

Each

23.0000

1

10

**

10 *D3278-041*

Support Assembly

DAS
28
9-89

Location

Loc Qty

Loc Code

ST523

23

123337

15

125102

8

2

8

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

MAR 14 2015

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Picklist Print

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Work Order ID: 129075

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Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 10.00

Required Qty: 10.00

NAS1149D0463J

Purchased

No

250

Each

5,506.000

16

160

NAS1149D0463.I

WASHER

**

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

4142

M129390

1142

M131624

3000

ST269

559

M130799

559

DAS
6
9-89

DAS
27
9-89

160

NAS1149D0563J

Purchased

No

250

Each

1,349.000

4

40

NAS1149D0563.I

Washer

**

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

130

m125807

130

ST260a

68

113524

3

118206

2

m130799

63

ST269

156

m128257

156

ST271

995

m131026

995

DAS
627
9-89

MAR 14 2015

40

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Picklist Print

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Work Order ID: 129075

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Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step™ RH - High Gear. Long Step, Aerazur Float Compatible

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 10.00

Required Qty: 10.00

AN5-36A

Purchased

No

250

Each

147.0000

2

20

**

AN5-36A

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

ST299A

146

M130466

71

M131624

75

ST336

1

M130325

1

DAS
27
9-89

DAS
6
9-89

D2618

Manufactured

No

250

Each

117.0000

2

20

**

D2618

Bushing

DAS
28
9-89

Location

Loc Qty

Loc Code

ST008A

35

125308

35

ST012a

82

128353

82

DAS
27
9-89

DAS
6
9-89

MAR 14 2015

D2230-3

Manufactured

No

250

Each

31.0000

4

40

**

D2230-3

Mounting Lug

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

8

109344

4

89045

4

ST521

23

114921

3

116378

1

123324

19

DAS
27
9-89

68-6
9
SVQ

128799 x 6
128368 x 34

MAR 16 2015

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Picklist Print

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Work Order ID: 129075

129075

Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 10.00

Required Qty: 10.00

D2856-400

Manufactured No

250 f

241.2000 1.2 12

D2856-400

Abrasion Strip 4" Wide (Per Foot)

**

DAS DAS
27 6
9-89 9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST418

241.2

117887

25.2

128948

216

cut (2) D2856-400-720 as per dwg

MS21042L3

Purchased No

250 Each

2,757.000 2 20

MS21042L3

Nut

**

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

996

M131317

996

ST305

1341

112385

7

113537

15

116549

22

M131264

558

M131624

739

DAS
28
9-89

DAS DAS
7 6
9-89 9-89

MAR 14 2015

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Picklist Print

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Work Order ID: 129075

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Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 10.00

Required Qty: 10.00

AN4-13A

Purchased

No

250

Each

416.0000

8

80

DAS

27

9-89

DAS

6

9-89

AN4-13A

Bolt

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

43

m130325

43

ST325A

353

m130716

1

m131305

252

m131624

100

MS21042L5

Purchased

No

250

Each

749.0000

2

20

DAS DAS

6

9-89

MS21042L5

Nut

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

496

m127813

496

ST305

253

113523

1

116540

1

m128810

12

m131340

239

MAR 14 2015
MAR 1

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Picklist Print

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Work Order ID: 129075

129075

Parent Item: D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 1/28/2015

Required Date: 1/28/2015

Start Qty: 10.00

Required Qty: 10.00

MS21042L4

Purchased

No

250

Each

3,931.000

8

80

MS21042L4

Locknut

**

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

1144

m130799

60

m131340

1084

ST305

2041

426

426

m128300

8

m128798

4

m130922

101

m131618

1502

20

NAS1149D0363J

Purchased

No

250

Each

3,010.000

4

40

NAS1149D0363J

Washer

**

MAR 14 2015

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

569

m130799

569

FP001

15

113288

14

m126319

1

GA

426

m128429

426

ST269

2000

m131618

2000

40

Tuesday, February 24, 2015 8:16:29 AM

Shop Packet Print

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DESIGN <i>90</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>H</i>	DRAWING NO. D3272	REV. B SHEET 1 OF 3
DATE 07.05.18		TITLE STEP ASSEMBLY, HI LONG	SCALE NTS
A	04.03.01	NEW ISSUE	
B	07.05.18	D3272-1 WAS D2622-120	

RELEASED

07.06.04 *H*

QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3272-041	STEP ASSEMBLY, HIGH LONG (LH)
	X	D3272-042	STEP ASSEMBLY, HIGH LONG (RH)
1	1	D3065-041	LEG ASSEMBLY
2	2	D3066-1	SPACER
2	2	D3067-1	END PLATE
2	2	D3219-1	SUPPORT
1	1	D3272-1	STEP
16	16	MS20600AD4W4	RIVET

GENERAL NOTES:

- 1) D3272-041 SHOWN. FOR D3272-042, INSTALL D3219-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX.

SHOWN
REFER TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO A REVISION
WITHIN 1000
WORK GROUP
NO. 129025-1005

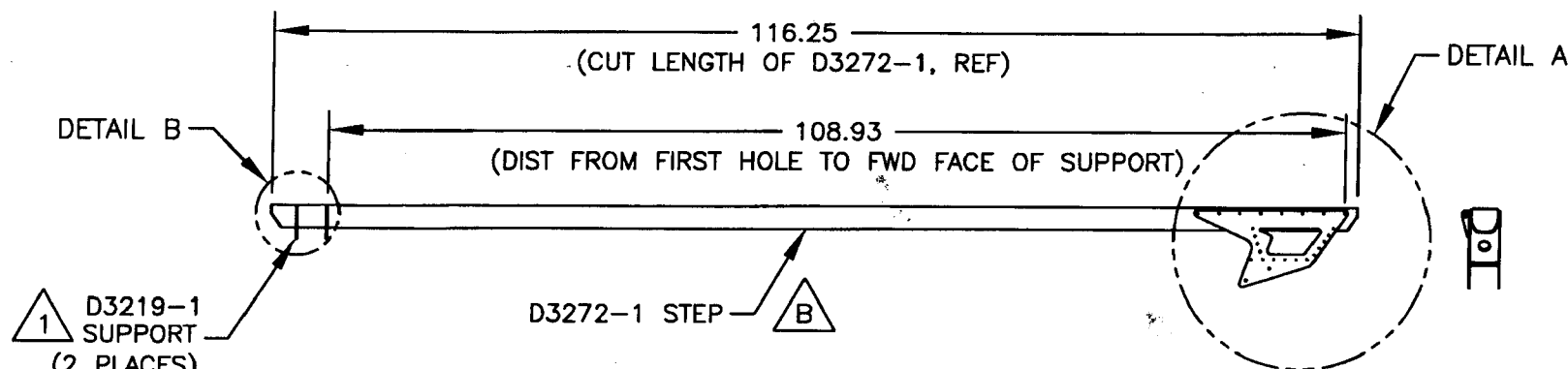
154224

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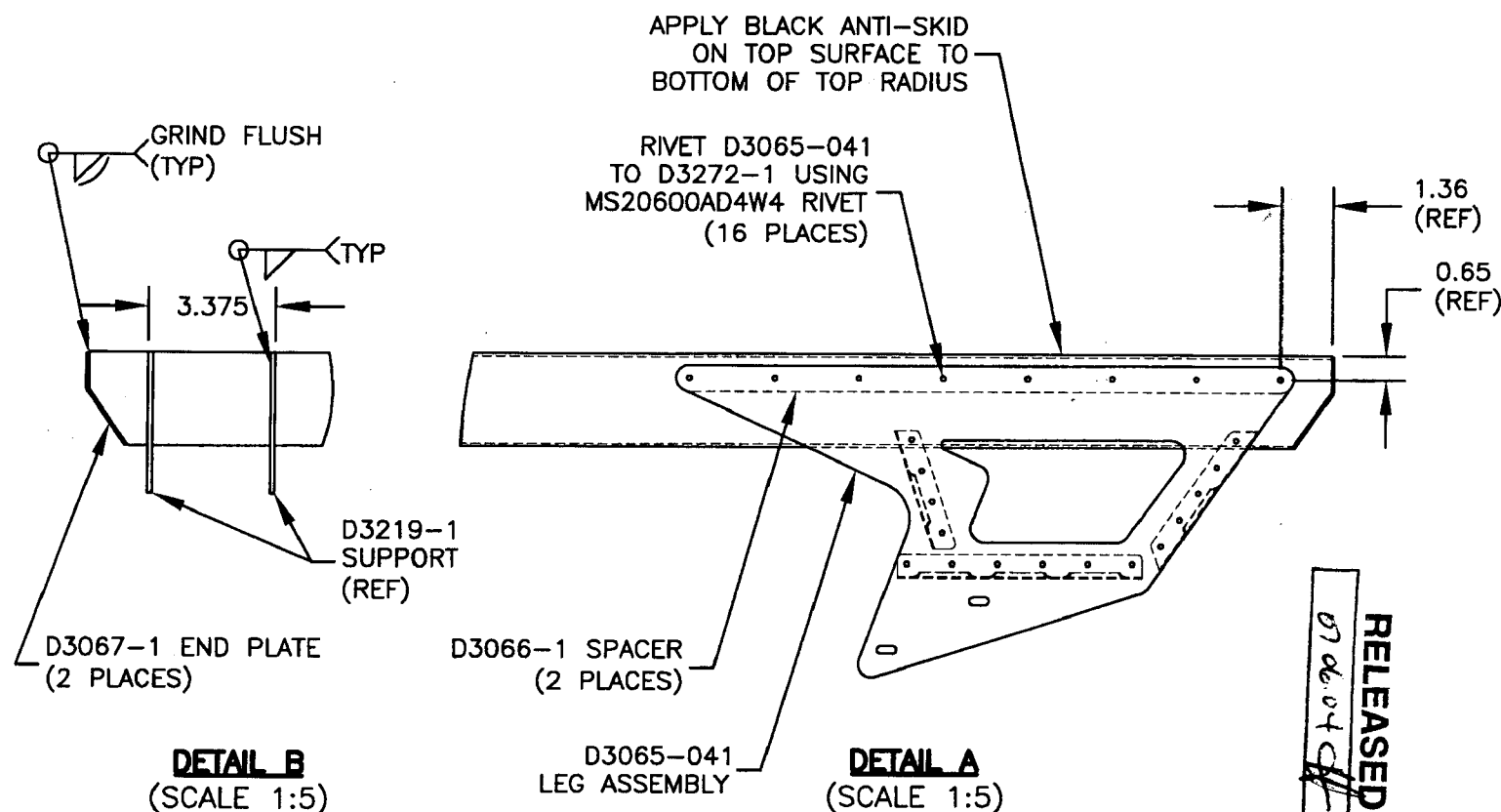
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DESIGN	90	DRAWN BY	J.B.	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	CE	APPROVED	[Signature]	DRAWING NO. D3272
DATE	07.05.18	TITLE	STEP ASSEMBLY, HI LONG	REV. B SHEET 2 OF 3
		SCALE	1:20	



D3272-041 STEP ASSEMBLY (LH. SHOWN)
D3272-042 STEP ASSEMBLY (RH, OPPOSITE)

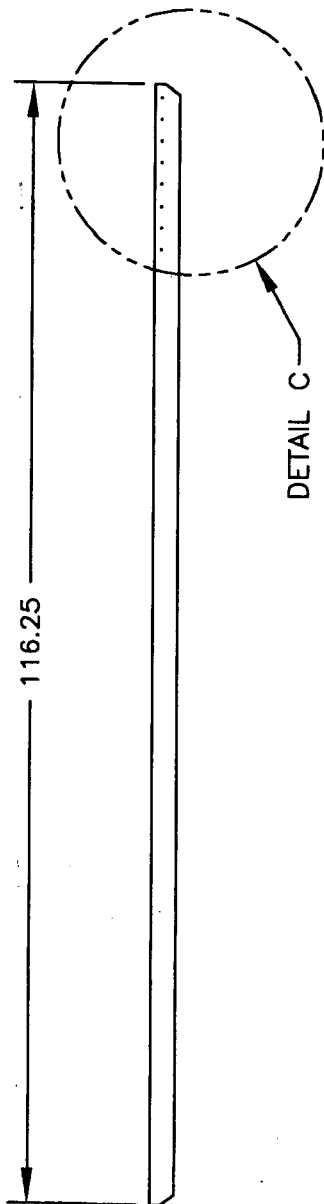




DESIGN <i>qp</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3272	REV. B SHEET 3 OF 3
DATE 07.05.18		TITLE STEP ASSEMBLY, HI LONG	SCALE 1:20

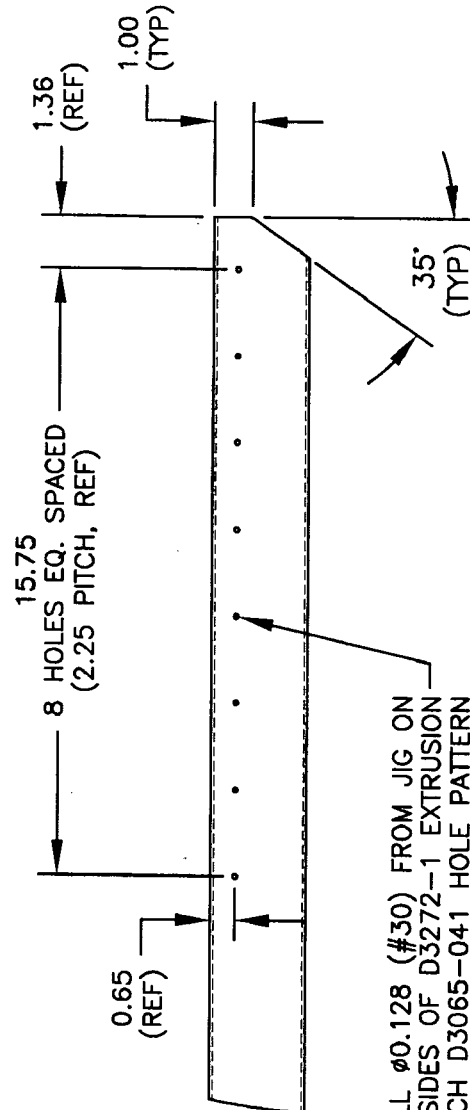
RELEASED

07.06.04 *[Signature]*



B D3272-1 STEP

(MAKE FROM D2622-120 STEP EXTRUSION)



DETAIL C
(SCALE 1:5)

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Qty -211	Qty -212	Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X								D350-591-211	Heli-Access-Step™ , Long Step – High Skid, LH
	X							D350-591-212	Heli-Access-Step™ , Long Step – High Skid, RH
		X						D350-591-213	Heli-Access-Step™ , Short Step – High Skid, LH
			X					D350-591-214	Heli-Access-Step™ , Short Step – High Skid, RH
				X				D350-591-215	Heli-Access-Step™ , Short Step – Low Skid, LH
					X			D350-591-216	Heli-Access-Step™ , Short Step – Low Skid, RH
						X		D350-591-311	Heli-Access-Step™ , Long Step – High Skid, LH
							X	D350-591-312	Heli-Access-Step™ , Long Step – High Skid, RH
1								D3070-041	STEP ASSEMBLY (HIGH-LONG, LH)
	1							D3070-042	STEP ASSEMBLY (HIGH-LONG, RH)
		1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
			1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
				1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
					1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
						1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
							1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
4	4							D2182B035	RUBBER CUSHION
		2	2	2	2			D2230-1	MOUNTING LUG
		2	2	2	2	4	4	D2230-3	MOUNTING LUG
8	8							D2274	RADIUS BLOCK
						2	2	D2618	BUSHING
4	4	4	4	4	4			D2732-030	CUSHION
2	2	1	1	1	1	2	2	D2856-400-720	ABRASION STRIP
2	2							D3064-1	CLAMP
1	1							D3079-041	SUPPORT ASSEMBLY
4	4							D3080-1	CLAMP
						2	2	D3235-1	MOUNTING LUG
						1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	2	2	AN3-35A	BOLT
10	10	2	2	2	2			AN4-11A	BOLT
		4	4	4	4	8	8	AN4-13A	BOLT
						2	2	AN5-36A	BOLT
4	4	4	4	4	4	4	4	AN960JD10	WASHER
20	20	12	12	12	12	16	16	AN960JD416	WASHER
						4	4	AN960JD516	WASHER
2	2	2	2	2	2	2	2	MS21042L3	NUT
10	10	6	6	6	6	8	8	MS21042L4	NUT
						2	2	MS21042L5	NUT
						1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 21 for installation of the DSI 9410-011 Kit.